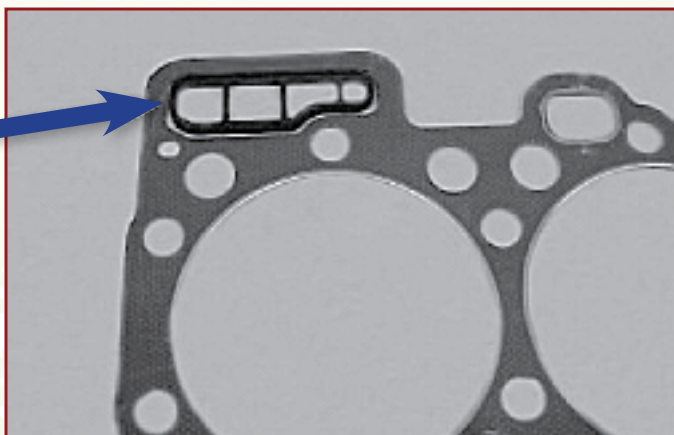
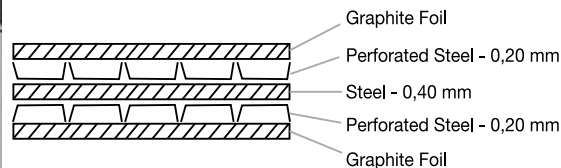




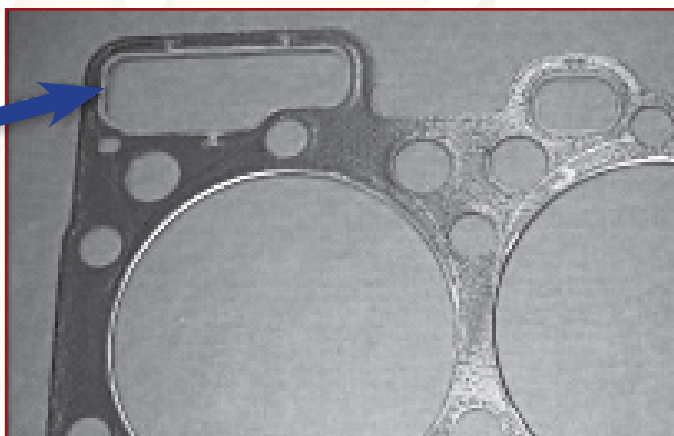
# Technical Parts Gram



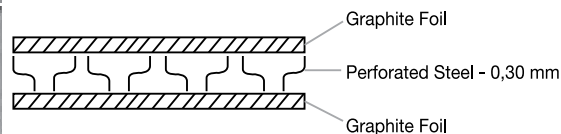
## M-2245122



TOTAL THICKNESS : 1,70 mm



## M-1539653



TOTAL THICKNESS : 1,70 mm

### Selecting the Correct Head Gasket for Caterpillar® 3406E and C15 Engines-

Two different head gaskets can be used on 3406E and C15 engines. The M-2245122 gasket has an additional steel core for increased rigidity and strength. See example above for difference in construction between the M-1539653 and M-2245122. It is important that the M-1422329 oil drain back seal be used with the M-2245122 gasket. The blue arrows in the example above indicate the location of the oil drain back seal. The M-1539653 gasket utilizes a molded in place integral seal. The M-2245122 gasket utilizes a drop in place M-1422329 seal.

We have modified our Custom Gasket Sets to incorporate the proper serial numbers that reflect the proper usage recommended by the OEM. Ask your regional manager for a copy of the Interstate-McBee Custom Gasket Set catalog for proper application of the new gasket.

Contact Interstate-McBee Technical Service for further details if needed at [www.interstate-mcbee.com](http://www.interstate-mcbee.com).

**SPECIAL NOTICE-** TWO DISTINCTLY DIFFERENT CYLINDER HEAD CASTINGS ARE USED ON THESE ENGINES. THE LATER STYLE HEAD CASTING HAS SAW CUT RELIEFS BETWEEN CYLINDERS. EARLIER HEAD CASTINGS DO NOT HAVE THESE RELIEFS. CYLINDER HEADS **WITHOUT** SAW CUTS REQUIRE THE M-1539653 GASKET. CYLINDER HEADS WITH SAW CUTS REQUIRE THE M-2245122 GASKET.

**WORLD HEADQUARTERS**  
5300 Lakeside Ave.  
Cleveland, Ohio 44114

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**TOLL FREE:** 800-321-4234  
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[www.interstate-mcbee.com](http://www.interstate-mcbee.com)